

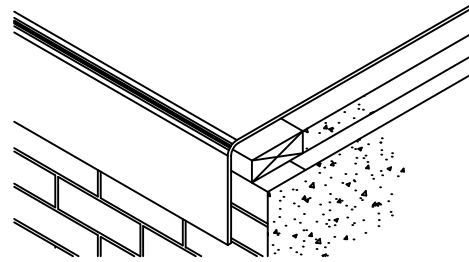
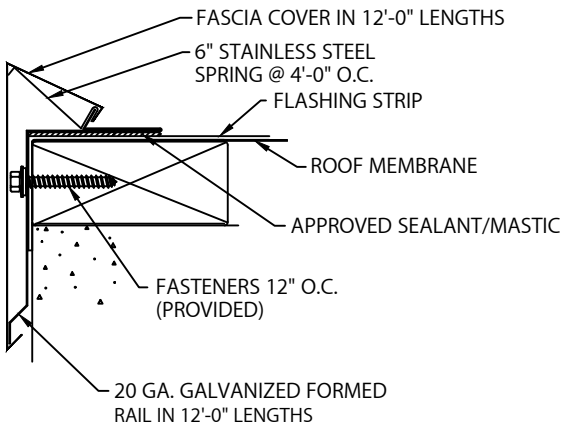


# M-WELD ONE EDGE FASCIA

BUILT-UP OR MODIFIED VERSION

## LAP JOINT VERSION INSTALLATION INSTRUCTIONS

### TYPICAL INSTALLATION FOR 12'-0" STRAIGHT COVER

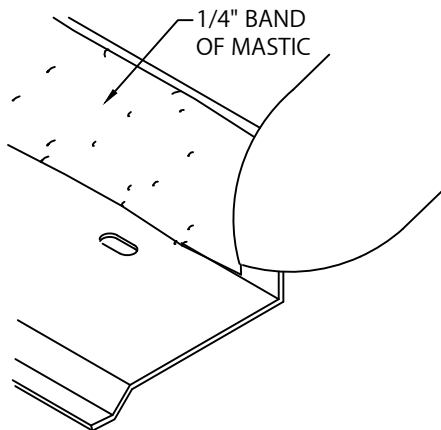


### STEP 1 - MEMBRANE

POSITION BASE SHEET OF THE BUILT-UP OR MODIFIED ROOFING MEMBRANE OVER THE ROOF EDGE COVERING NAILS COMPLETELY.

NOTE: FOLLOW GENERAL RECOMMENDATIONS OF THE ROOFING MANUFACTURERS APPLICATION OF THE MEMBRANE OVER THE EDGE.

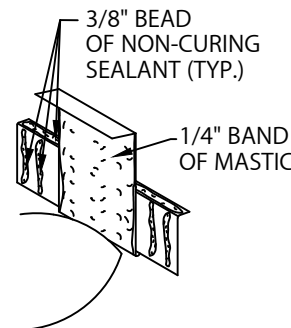
CAUTION: TAKE EXTREME CARE TO AVOID SPILLAGE OF THE ASPHALT OVER THE EDGE



BASE RAIL SHOWN WITH INSIDE FACE UP.

### STEP 2 - BASE RAIL (PREPARATION)

LAY THE BASE RAIL ON THE DECK WITH THE OUTSIDE FACE DOWN. IF NECESSARY, CLEAN THE BACK SIDE OF THE BASE RAIL OF DUST OR DIRT. APPLY A HEAVY 1/4" BAND OF MASTIC/SEALANT TO THE BACK OF THE DECK FLANGE FOR THE ENTIRE LENGTH OF THE RAIL AS SHOWN



### STEP 3 - BASE RAIL SPLICE PLATE

APPLY A HEAVY 1/4" BAND OF APPROVED MASTIC/SEALANT TO THE BOTTOM OF THE 2" WIDE DECK FLANGE OF THE RAIL SPLICE PLATE AS SHOWN.

NEXT, APPLY 3/8" BEADS OF NON-CURING SEALANT TO TOP AND SIDES OF THE RAIL SPLICE AS SHOWN.

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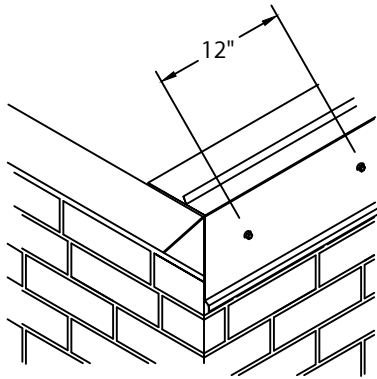
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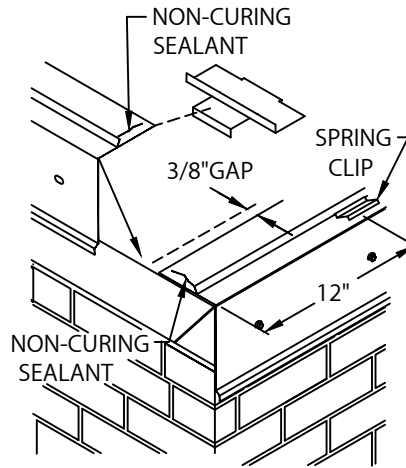
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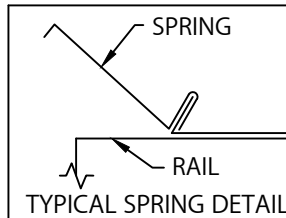
### STEP 4 - OUTSIDE MITERS

ON THE BUILDING CORNER, IDENTIFY THE "DOG EAR" OR THE OVERLAP OF THE FLASHING STRIP. FASTEN A 12'-0" SECTION OF BASE RAIL, PREPARED WITH MASTIC/SEALANT AS SHOWN IN STEP #2, TO THE OPPOSITE FACE, WITH THE END EVEN WITH THE EDGE OF THE WALL. FASTEN IN PLACE THROUGH THE RAIL SLOTS 12" O.C. WITH PROVIDED FASTENERS.



### STEP 5 - OUTSIDE MITERS

APPLY NON-CURING SEALANT ADJOINING ENDS OF BASE RAIL AS SHOWN. SLIDE BASE RAIL SPLICE PLATE OVER THE EDGE OF 12'-0" RAIL SECTION. INSTALL RAIL SECTION TO "DOG EAR" SIDE OF THE WALL, LEAVING A 3/8" GAP TO ADJOINING RAIL. FASTEN TO NAILER THROUGH SLOTS 12" O.C. WITH PROVIDED FASTENERS. FIELD CUT AS NEEDED. LOCATE 6" SPRING CLIPS AT MITER COVER SPLICE PLATE OR NO FURTHER THAN 12" FROM CORNER. THEN 4'-0" O.C., MAKING SURE THERE WILL BE A SPRING CLIP UNDER EACH FASCIA COVER END.



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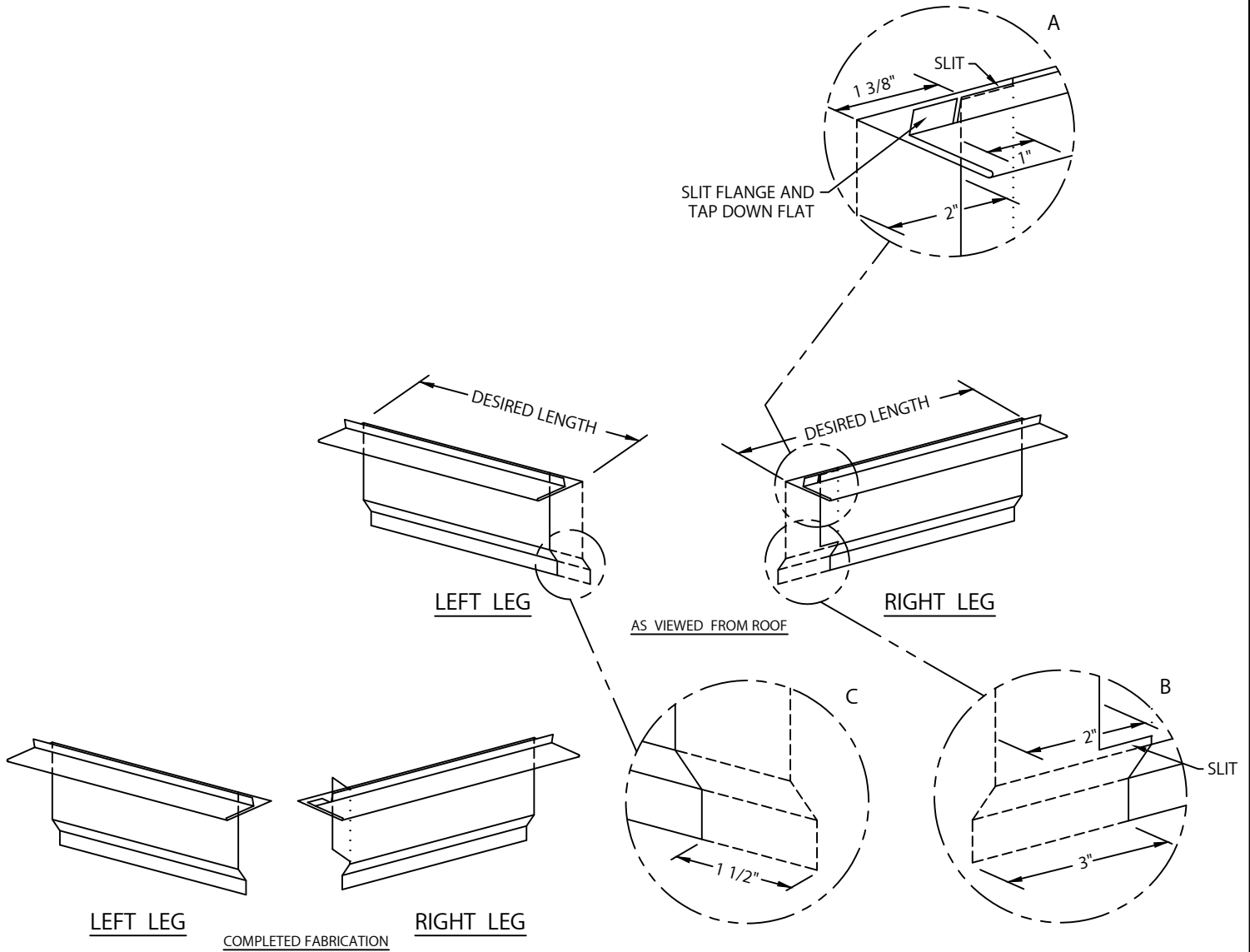
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LAP JOINT VERSION INSTALLATION INSTRUCTIONS



## STEP 6 - INSIDE MITER RAIL FABRICATION (CUT RAIL TO DESIRED LENGTH)

FOR RIGHT LEG-SEE DETAIL A: ON THE TOP FLANGE CUT SLIT 1 3/8" FROM THE END AND TAP DOWN FLAT. TRIM BACK THE FRONT FACE 2" AND SLIT FACE 1" AS SHOWN. DETAIL B: ON THE BOTTOM FLANGE TRIM BACK 3". SLIT FACE 1" CREATING A 1" TAB. BEND THE TAB OUTWARDS 90°. FOR LEFT LEG- DETAIL C: TRIM ENTIRE FACE AND BOTTOM FLANGE BACK 1 1/2" AS SHOWN.

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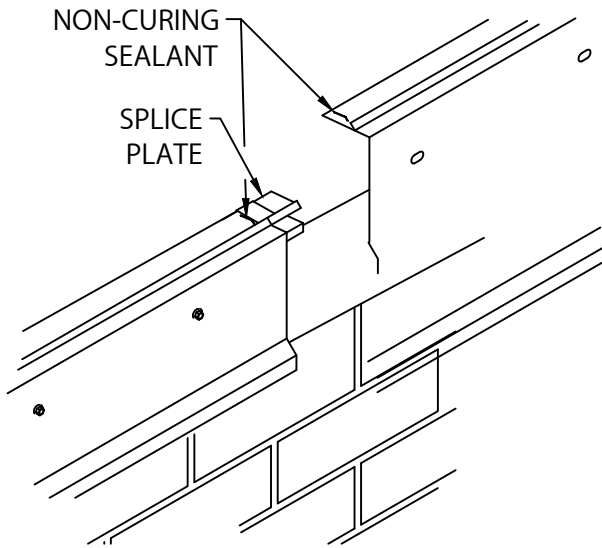
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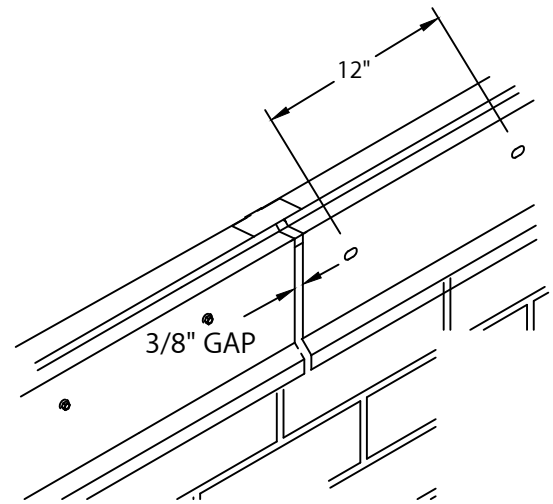
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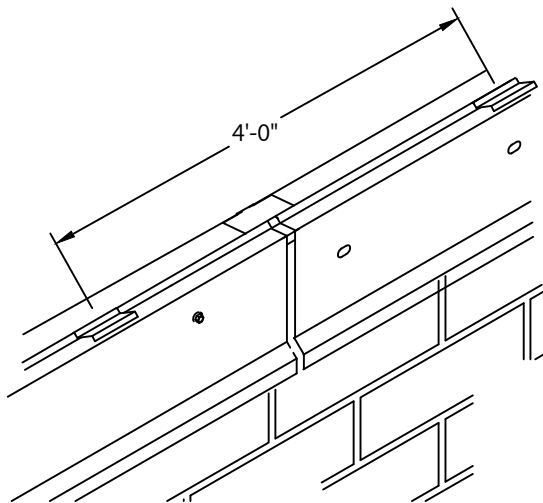
### STEP 7 - BASE RAIL INSTALLATION

CONTINUE WITH APPLICATION OF NON-CURING SEALANT TO ENDS OF 12'-0" BASE RAIL SECTIONS. INSTALL A BASE RAIL SPLICE PLATE ONTO THE END OF A RAIL SECTION TO THE HALFWAY POINT OF THE SPLICE PLATE FLANGE



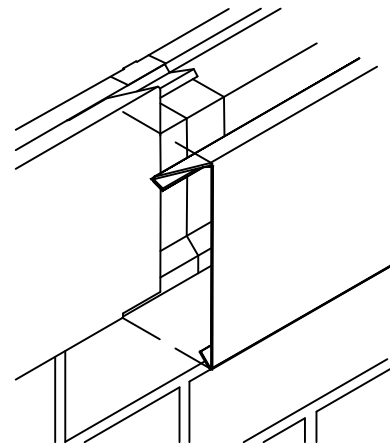
### STEP 8 - BASE RAIL INSTALLATION

INSTALL 12'-0" SECTION OF BASE RAIL FROM RIGHT TO LEFT AS SEEN FROM ROOF TOP. LEAVE A 3/8" GAP BETWEEN RAIL SECTIONS. FASTEN RAIL TO NAILER THROUGH RAIL SLOTS 12" O.C. WITH PROVIDED FASTENERS. FIELD CUT THE BASE RAIL SECTIONS AS NEEDED.



### STEP 9 - SPRING CLIPS

SET 6" WIDE STAINLESS STEEL SPRING CLIPS STARTING AT FASCIA COVER END AND EVERY 4'-0" O.C. ON THE INSTALLED BASE RAIL AS SHOWN.



### STEP 10 - FASCIA COVER

REMOVE THE PROTECTIVE FILM FROM FASCIA COVERS. PLACE 12'-0" COVERS ON TOP OF BASE RAIL, LAPPING PRECEDING COVER 1", AGAIN INSTALLING RIGHT TO LEFT AS PER STEP 3. WHEN COVERS ARE IN POSITION, SNAP EACH COVER ONTO BASE RAIL BY PRESSING DOWN WITH THE PALM OF YOUR HAND UNTIL THE COVER IS FULLY ENGAGED ALONG THE ENTIRE LENGTH. FIELD CUT COVERS AS REQUIRED.

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