

GAF EverGuard®

PVC Bonding Adhesive

- EverGuard® #2331 Bonding Adhesive
- EverGuard® #2331 Bonding Adhesive H



Description:

EverGuard® #2331 Bonding Adhesive and EverGuard® #2331 Bonding Adhesive H are specially designed for contact-bonding PVC smooth single-ply roofing membrane and flashings to various roofing substrates.

Features and Benefits:

- Low VOC < 250 g/L
- Fast-drying solvent system
- Easy application using roller or brush
- High initial tack
- Can be applied at an ambient temperature of 40°F (4.4°C) and above for cold-weather application

Properties:

Specifications	
Flash Point	<0°F (-17.8°C)
Viscosity	500 – 2900 cps
Coverage	60 sq. ft./gallon (1.47 sq. m/liter) or 300 sq. ft./pail (27.8 sq. m/pail)
Total Solids	25% +/-4%
VOC	<200 g/L
Open Time	Up to 30 minutes
Dry-Time Guide*	5 minutes at 100°F (37.8°C), 10 minutes at 75°F (23.9°C) and 20 minutes at 40°F (4.4°C)
Application	Apply with brush or roller. See application instructions for details.

Ordering Information

Item Numbers	856A – (#2331) 856B – (#2331H)
Packaging	5-gallon (18.93-liter) pails
Weight	36 lb. (16.33 kg)/pail
Shipping	45 pails per pallet

* Dry-Time Guide: Above is only guidance. Humidity and other factors can impact the drying time.

Codes and Compliance:

- FM Approved (Refer to RoofNav.com for actual assemblies)



- Classified by UL in accordance with ANSI/UL 790. (Refer to UL Product iQ for specific assemblies)



- State of Florida Approved

Product labeled EverGuard® #2331 Bonding Adhesive — produced in Rockland, MA only:

- Miami-Dade County Product Control Approved



Visit [gaf.com](https://www.gaf.com)

For additional information, contact GAF Design Services at 1-877-423-7663 or designservices@gaf.com

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