

# DRILL-TEC''' Masonry Anchor

## Description

The Drill-Tec<sup>™</sup> Masonry Anchor is designed to attach termination bars to concrete or masonry walls. This fastener is available with a long-lasting zinc-plated steel pin. There are two diameters available, ½" and ½" (6.35 mm and 4.76 mm). The lengths range from ½" (22.2 mm) to 2" (51 mm).

## **Application**

Predrill a ¼" (6.35 mm) or ³/₁6" (4.76 mm) hole using a carbide-tip SDS or straight shank drill bit. The diameter of the hole must match the shank diameter of the masonry anchor. The predrilled hole must be a minimum of ½" (12.7 mm) deeper than the anchor embedment. The Drill-Tec™ Masonry Anchor is then installed with a hammer.

Minimum fastener embedment into the wall should be  $^5/8$ " (15.9 mm) for the  $^3/_{16}$ " (4.76 mm) shank masonry anchor and  $^3/_4$ " (19.1 mm) for the  $^1/_4$ " (6.35 mm) shank masonry anchor.

## **Advantages**

- Typical pull-out values in cured concrete (3000 psi) are 400 lbs. (181 kg) for the <sup>3</sup>/<sub>16</sub>" (4.76 mm) shank diameter and 800 lbs. (363 kg) for the <sup>1</sup>/<sub>4</sub>" (6.35 mm) shank diameter zinc alloy anchors.
- Available with a long-lasting zincplated steel pin.
- The GSA number for government projects is FFS-325, Group V, Type 2, Class 3 for zinc alloy anchors.

## **Plates & Accessories**

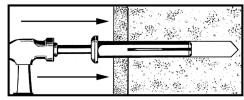
- To be used with channel, lip, or flat termination bars, depending on application.
- Use a ½" or <sup>3</sup>/<sub>16</sub>" (6.35 mm or 4.76 mm) carbide-tip SDS or straight shank drill bit.

# **Specifications**

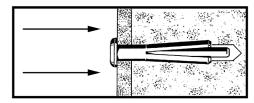
The fastener will be a Drill-Tec™ Masonry Anchor. The fastener must meet GSA specification number FFS-325, Group V, Type 2, Class 3.

#### Instructions

- Insert Drill-Tec<sup>™</sup> Masonry Anchor through the mounting holes in the termination bar and into the predrilled hole.
- Tap lightly until head of anchor body is set gently against the termination bar.



3. Hammer pin flush to expand the body.



# **Product Data**

All Drill-Tec™ Masonry Anchors are available in 1,000-piece bulk cartons or 1,000-piece cartons, which contain ten 100-piece boxes.

Diameter	<sup>3</sup> / <sub>16</sub> " or <sup>1</sup> / <sub>4</sub> " (4.76 mm or 6.35 mm).
Material	Zinc Alloy
Pin Material	Zinc Plated Steel

Diameter	Length	Packaging (Box)	Weight
<sup>3</sup> / <sub>16</sub> " (4.76 mm)	<sup>7</sup> / <sub>8</sub> " (22.2 mm)	1,000	9 lb (4.08 kg)
1/4" (6.35 mm)	1" (25.4 mm)	1,000	18 lb (8.16 kg)
1/4" (6.35 mm)	1 <sup>1</sup> / <sub>4</sub> " (31.8 mm)	1,000	21 lb (9.53 kg)
1/4" (6.35 mm)	1 <sup>1</sup> / <sub>2</sub> " (38.1 mm)	1,000	24 lb (10.89 kg
<sup>1</sup> / <sub>4</sub> " (6.35 mm)	2" (51 mm)	1,000	29 lb (13.15 kg

Note: All sizes are nominal.

# Drill-Tec<sup>™</sup> Masonry Anchor



# Example: Drill-Tec<sup>™</sup> Masonry Anchor Length Selection Procedure

- 1. If applicable, determine thickness of existing roofing material.
- 2. Add thickness of new insulation.
- 3. Add 2" (51 mm) minimum fastener penetration.

Note: When predrilling, allow extra ½" (12.7 mm).

4. If odd size requirement, always size up in length, not down. See example below.

## Example

is 5" (127 mm).

Existing Roofing: 1 ¾" (44.4 mm)

New Insulation: + ½" (12.7 mm)

Min. Embedment: + 2" (51 mm)

Total Fastening Range: = 4 ¹/₄" (108 mm)

The proper Masonry Anchor for the example

Use this format to calculate correct fastener size:

Existing Roof:

New Insulation: +
Min. Embedment: + 2" (51 mm)
Total Fastening Range: =

The proper Masonry Anchor is: